

Date: Monday, 2/19/2007 8:07:56 AM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|---|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : GASKET |
| Job Number | : 30755 | | |
| Estimate Number | : 12716 | | |
| P.O. Number | : N/A | Part Number | : D353635 |
| This Issue | : 2/19/2007 S.O. No. : N/A | Drawing Number | : D3536 UNDER REVIEW <i>Rev A PH 07.02.19</i> |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A | Drawing Revision | : U/R |
| Previous Run | : N/A | Material | : N/A |
| Written By | : <i>[Signature]</i> | Due Date | : 2/26/2007 |
| Checked & Approved By | : <i>[Signature]</i> | Qty: | 12 Um: Each |
| Comment | : Est Rev:A New Issue 07-02-14 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|--------------|
| Seq. #: | Machine Or Operation: | Description: |
|---------|-----------------------|--------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 0.6507 sf(s)/Unit Total: 7.8082 sf(s)
 NEOPRENE SHEET 0.063
 Batch: *M103104*

SAP 07/03/10 (12)

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
 1-Cut as per Dwg D3536
 Dwg Rev: *A*
 Prog Rev: *A*

SAP 07/03/10 (12)

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAP 07/03/10 (12)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

M 07/03/12 (12)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

[Signature] *07/03/13 (12)*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/14
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 2/19/2007 8:07:56 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 30755

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)
87/53/14

Job Completion



U 87-03/14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

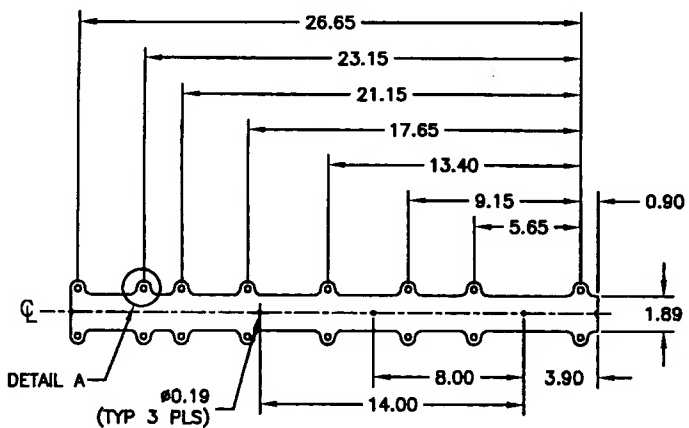
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

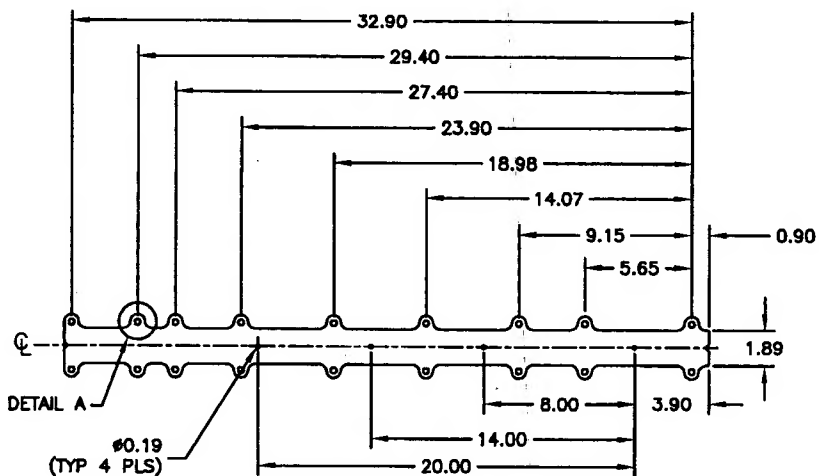
DART

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09.02.12

| | | | | |
|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | DRAWING NO. | D3536 | REV. A |
| | | TITLE | GASKET | SHEET 1 OF 6 |
| A | 06.10.25 | NEW ISSUE | | SCALE 1:10 |



D3536-11 GASKET




D3536-13 GASKET

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WORK ORDER
NO. 30755

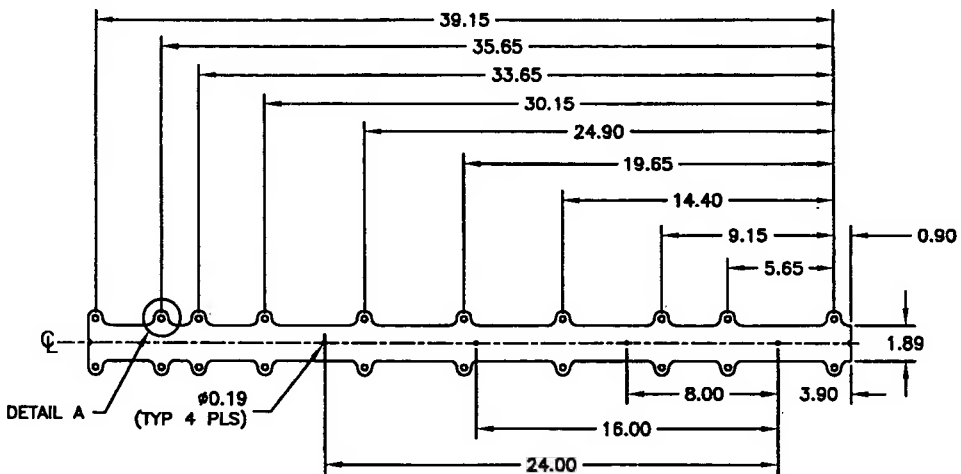
NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

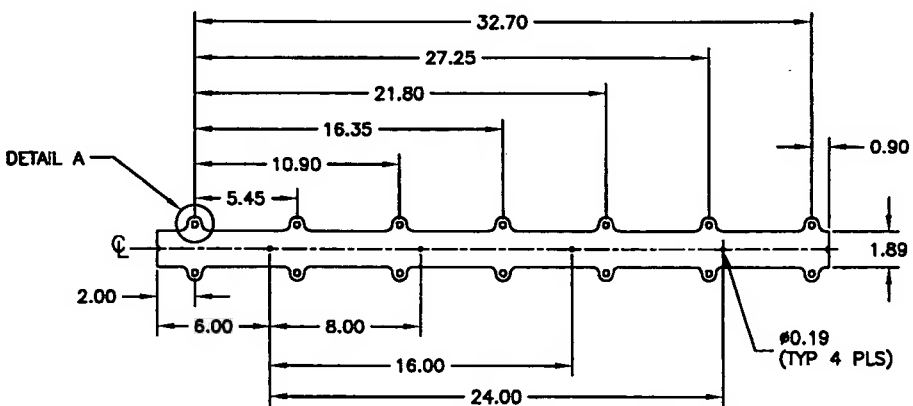
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|---------|----------|----------|---|--------------------------|--------------|
| DESIGN | C B | DRAWN BY | C B | DART AEROSPACE USA, INC. | |
| CHECKED | PH | APPROVED |  | DRAWING NO. | REV. A |
| DATE | 06.10.25 | | | D3536 | SHEET 2 OF 6 |
| | | | | TITLE | SCALE |
| | | | | GASKET | 1:10 |

07.02.12



D3536-15 GASKET



D3536-21 GASKET

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT C
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

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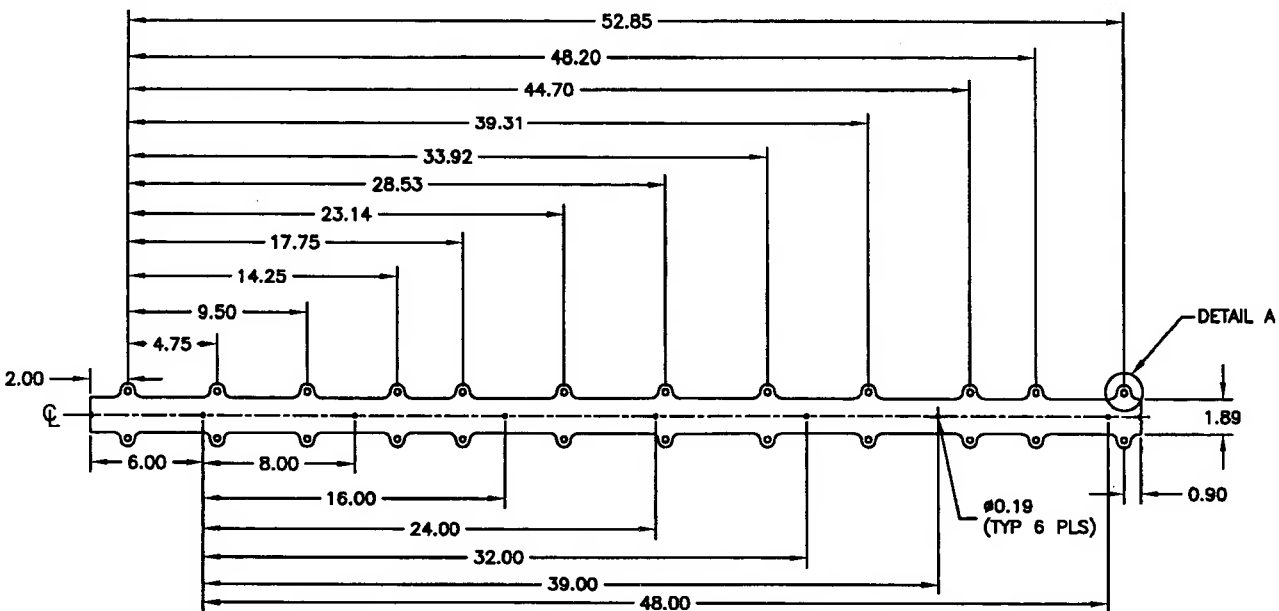
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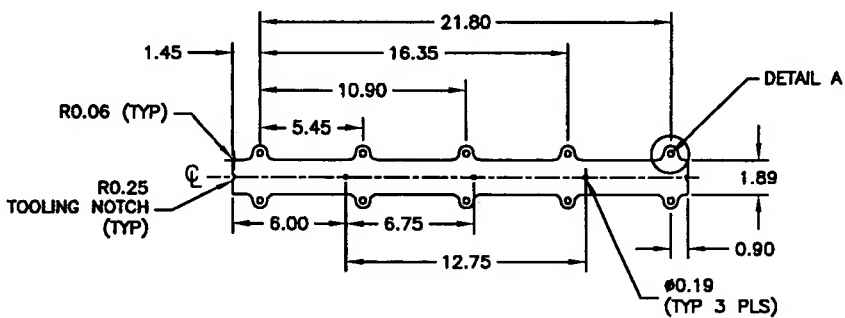
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| | | | | | |
|---------|----------|----------|--------|--------------------------|--------------|
| DESIGN | C.B. | DRAWN BY | C.B. | DART AEROSPACE USA, INC. | REV. A |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA | SHEET 3 OF 6 |
| DATE | 06.10.25 | TITLE | GASKET | SCALE | 1:10 |

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D3536-23 GASKET



D3536-25 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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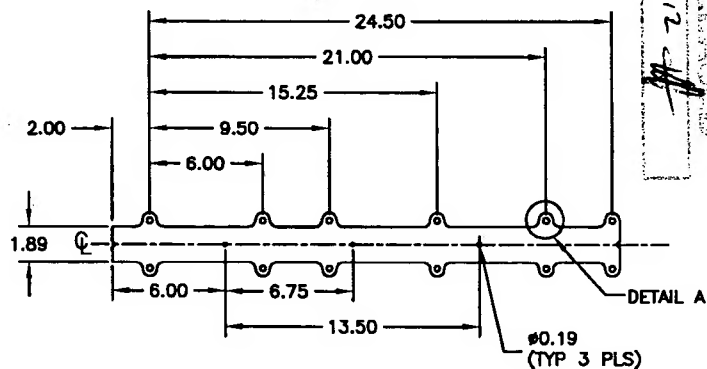
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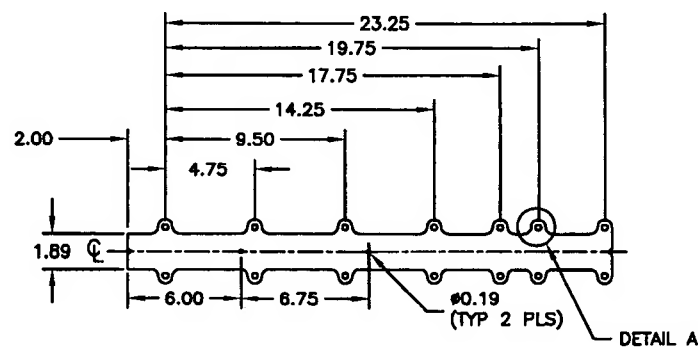
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| DATE | 06.10.25 | TITLE | D3536 | REV. A |
| | | | GASKET | SHEET 4 OF 6 |
| | | | | SCALE |
| | | | | 1:10 |

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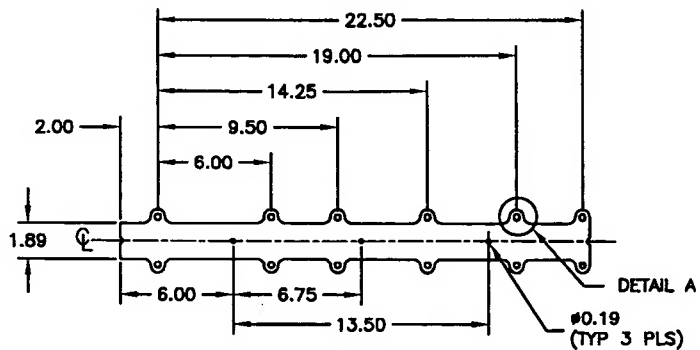
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

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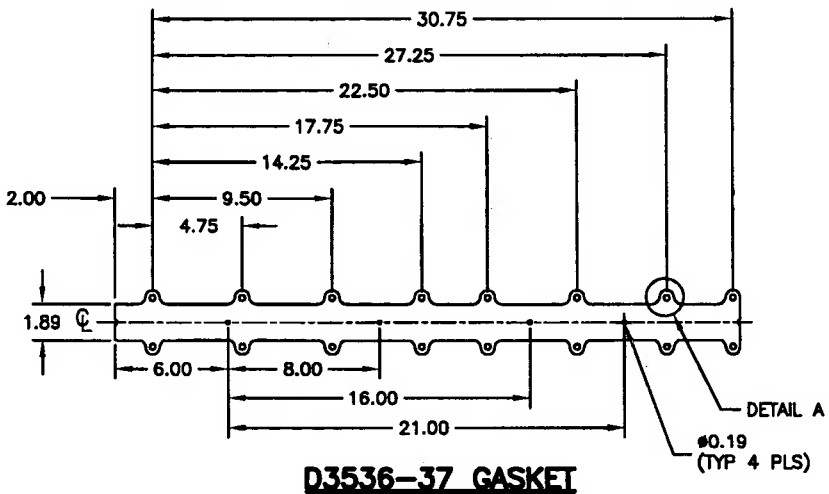
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| DATE 06.10.25 | TITLE GASKET | SHEET 5 OF 4 | |
| | | SCALE 1:10 | |

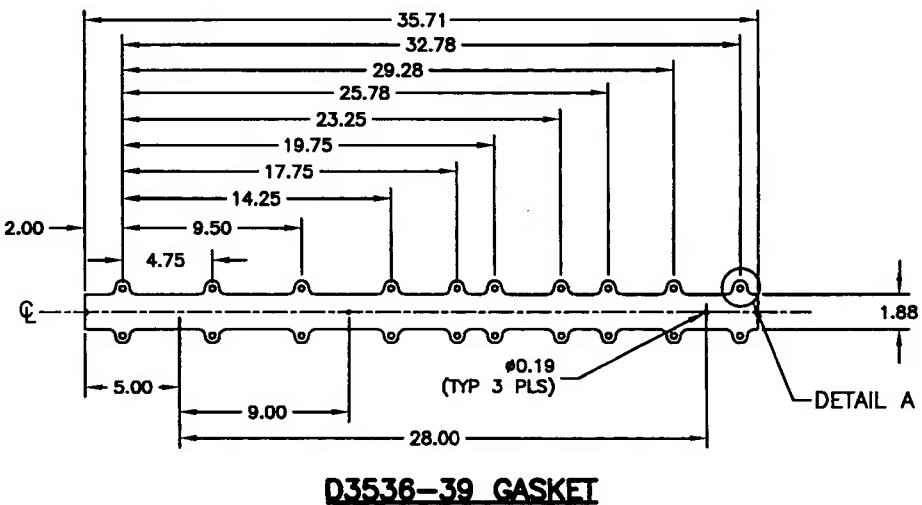
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NOTE

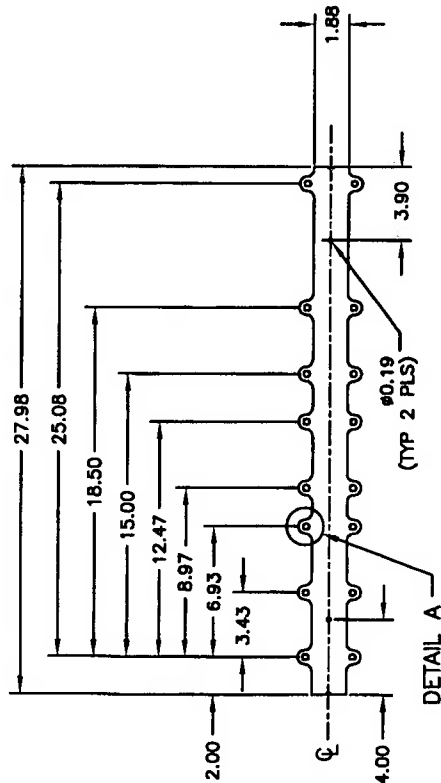
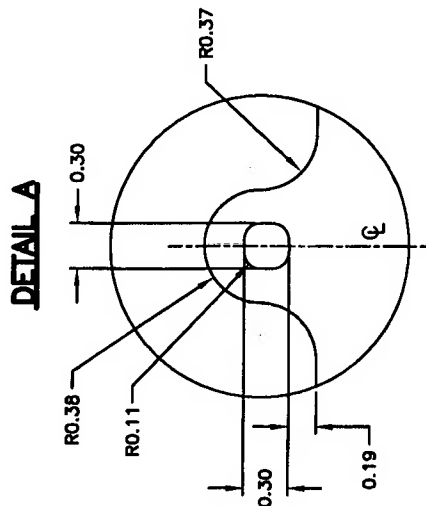
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| CHECKED PH | APPROVED [Signature] | DRAWING NO. D3536 | REV. A SHEET 6 OF 6 |
| DATE 06.10.25 | | TITLE GASKET | SCALE 1:10 |

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D3536-41 GASKET

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- NOTES**
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